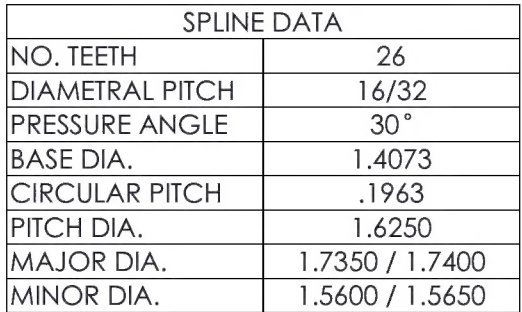



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	DRAWN FROM TATERED ORIGINAL DRAWING.	6/11/09	RJC	RW
1	CHANGED TOLERANCE IN TITLEBLOCK TO REFLECT ORIGINAL DRAWING.	11/10/11	RJC	RW

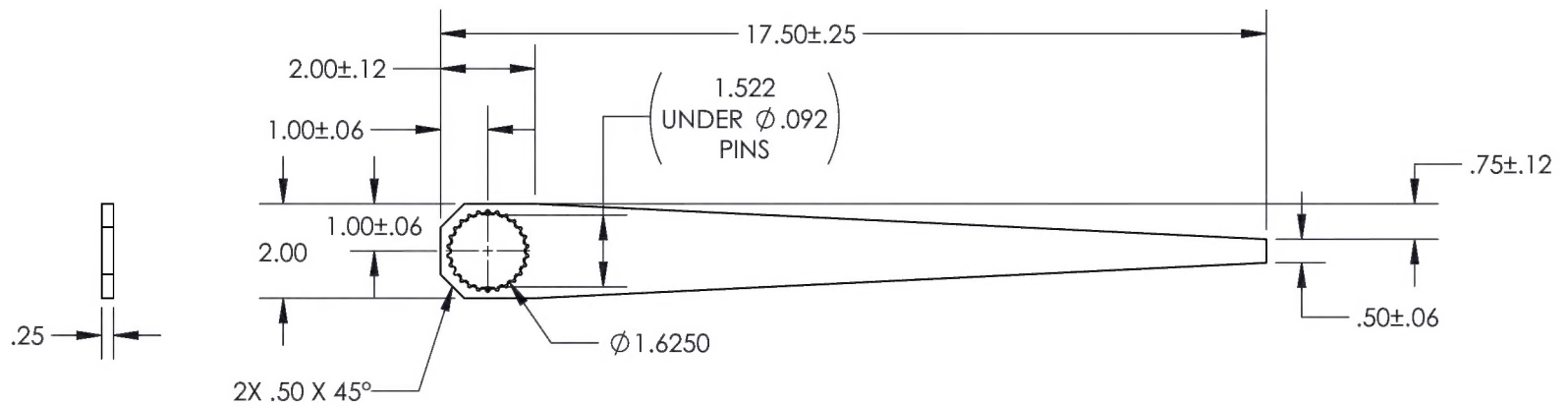


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WRENCH FITTING	4130	1/4 X 2-1/8 X 17-7/8	

 <h1>RED BARN MACHINE</h1>	
TITLE	
WRENCH FITTING	
DWG NO.	REV
269T9281	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>D. Weir</i> HEAT TREAT RC 25-32 FINISH BLACK OXIDE SPEC USED ON MODEL
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 11/10/2011
SHEET 1 OF 2	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	DRAWN FROM TATERED ORIGINAL DRAWING.	6/11/09	RJC	RW
1	CHANGED TOLERANCE IN TITLEBLOCK TO REFLECT ORIGINAL DRAWING.	11/10/11	RJC	RW



WATER JET

SPLINE DATA	
NO. TEETH	26
DIAMETRAL PITCH	16/32
PRESSURE ANGLE	30°
BASE DIA.	1.4073
CIRCULAR PITCH	.1963
PITCH DIA.	1.6250
MAJOR DIA.	1.7350 / 1.7400
MINOR DIA.	1.5600 / 1.5650

 RED BARN MACHINE	
TITLE WRENCH FITTING	
DWG NO. 269T9281	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL
SCALE 1:4	DATE 11/10/2011
SHEET 2 OF 2	